

## SnO<sub>2</sub>-Core/SiO<sub>x</sub>-Shell Coaxial Whiskers with a Needle-Like Morphology

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Needle-shaped structures of tin oxide (SnO<sub>2</sub>) were coated with a shell layer of SiO<sub>x</sub> via a sputtering method. The diameters of the SiO<sub>x</sub>-coated structures gradually became thinner, leading to the formation of sharp tips. The whiskers consisted of a crystalline SnO<sub>2</sub> core surrounded by an amorphous SiO<sub>x</sub> shell. The photoluminescence (PL) spectrum with a Gaussian fitting exhibited yellow-green and orange light emission bands, and the overall shape and intensity of the PL spectrum were not changed by the SiO<sub>x</sub> coating. The results of this study suggest that sputtering can be employed to achieve the layered growth of shell layers on a variety of nanostructures.

**Keywords:** nanostructured materials, chemical synthesis, sputtering, optical properties, transmission electron microscopy (TEM)

### 1. INTRODUCTION

There has been considerable interest in the growth of a variety of nanostructures for nanodevice applications [1-15]. One of the most interesting and urgent challenges in this area is the fabrication of 1D materials with novel morphologies. Needle-shaped whiskers, which have tips showing a sharp curvature, are expected to be of particular importance not only for scientific interest but also for future industrial applications. For example, they are known to improve the field emission properties significantly [16,17].

Tin dioxide (SnO<sub>2</sub>) is a well-known functional material that has been used extensively in dye-based solar cells [18], transparent conducting electrodes [19], and gas sensors [20,21]. Accordingly, there has been intense interest in synthesizing SnO<sub>2</sub> 1D nanomaterials [22-25].

In an effort to realize various tailor-made functions, coaxial 1D structures with a core/shell geometry have been studied [26,27]. Moreover, their potential was recently demonstrated in nanodevice applications of a field-effect transistor [28,29] and a laser [30]. In particular, the formation of a SiO<sub>x</sub> shell offers chemical stability [31], thermal stability [32], insulating characteristics [33], and protection from contamination. It also potentially allows for robust attachment of a variety of specific ligands [34,35], as the SiO<sub>x</sub> surface is easily functionalized with various coupling reagents. Furthermore, the SiO<sub>x</sub> coating layer is optically transparent for visible absorption/emission and does not degrade the intrinsic optical prop-

erties of the core materials [32]. In the present work, the fabrication of coaxial needle-shaped whiskers with a SnO<sub>2</sub> core and a SiO<sub>x</sub> shell is reported. The SnO<sub>2</sub> whiskers were coated via a sputtering technique using a Si target as a Si source. In addition, structural and optical characterization was carried out.

### 2. EXPERIMENTAL PROCEDURES

Sn powder (purity: 99.9 %) was used as the source material and was placed in a ceramic boat. The boat was put into a quartz tube in a high-temperature furnace. A Ir (about 150 nm-thick)-coated Si plate was situated on top of the ceramic boat with the Ir-coated side downwards, acting as a substrate to collect the growth products. Ambient gas flowed at a constant total pressure of 2 Torr with the percentage of O<sub>2</sub> and Ar partial pressure being set to 3 % and 97 %, respectively. The temperature of the furnace was set to 900 °C for 1 h.

Coating experiments on the as-prepared SnO<sub>2</sub> whiskers were subsequently carried out using a DC turbo sputter coater (Emitech K575X, Emitech Ltd., Ashford, Kent, UK). The sputtering target was a piece of polished p-type (100) Si wafer with a resistivity of 1-30 Ω cm. The wafer was blow-dried under N<sub>2</sub> gas. The distance between the target and the SnO<sub>2</sub> whiskers was approximately 50 mm. With a base pressure of about 2 × 10<sup>-4</sup> Pa, sputtering was carried out under Ar plasma at room temperature. The deposition time was in a range of 0.5-2 min with a DC sputtering power of approximately 33 W.

Scanning electron micrographs (SEMs) were taken using a Hitachi S-4200 scanning electron microscope. Glancing angle

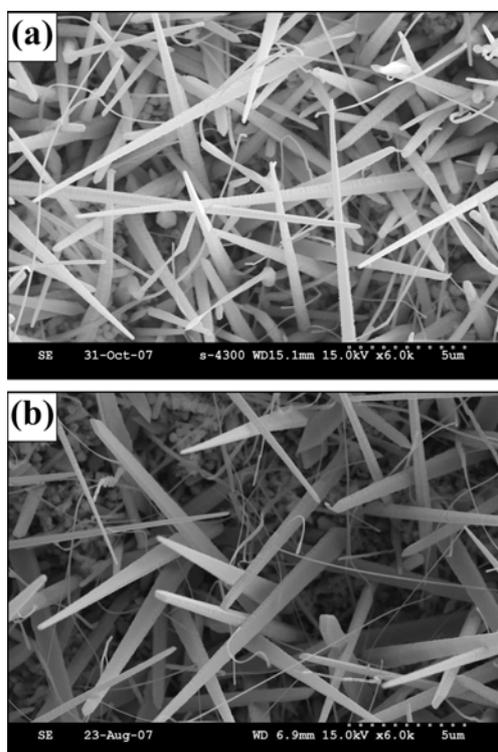
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( $0.5^\circ$ ) X-ray diffraction (XRD) was carried out with a Philips X'pert MRD x-ray diffractometer with  $\text{CuK}\alpha_1$  radiation. Transmission electron microscopy (TEM) and high-resolution TEM were accomplished on a Philips CM-200 (200 kV) transmission electron microscope. In addition, the TEM instrument was equipped with an energy-dispersive X-ray spectroscope (EDX). Photoluminescence (PL) spectra were recorded at room temperature using a He-Cd laser operating at a wavelength of 325 nm as an excitation source in a SPEC-1403 photoluminescence spectrometer. Raman spectra were taken with a FT-Raman spectrometer (BRUKER RFS 100/S) at room temperature equipped with a Nd:YAG laser as a light source operating at a wavelength of 1064 nm.

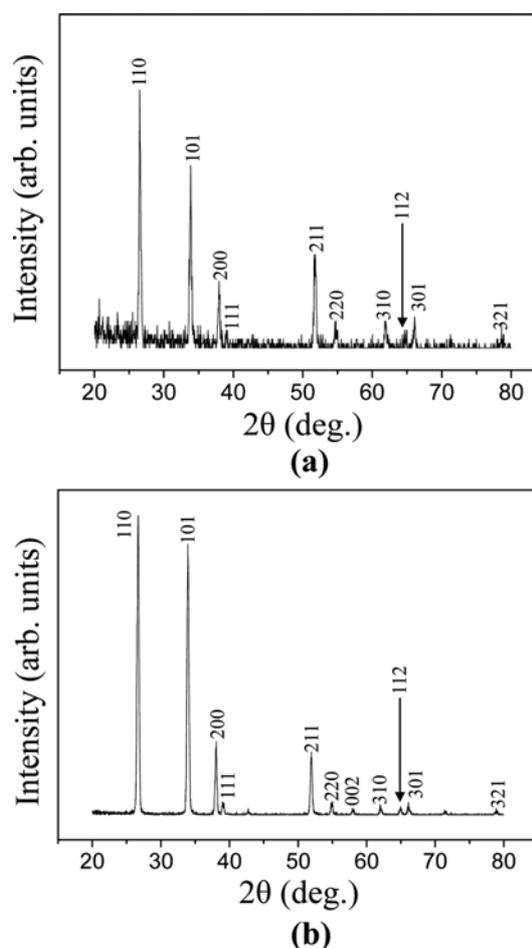
### 3. RESULTS AND DISCUSSION

Figure 1(a) shows a low-magnification SEM image of the coated product, indicating that the product comprises 1D structures. Close examination reveals that the diameter of most of the whiskers, which have an almost straight-line morphology, decreases as the length of the nanostructure from the bottom to the top is increased. The tapered morphology of the coated structure is similar to that of the uncoated structures (Fig. 1(b)), revealing that the sputter-coating preserves the needle-like morphology. It is noteworthy that no catalyst particles were observed at the tips of the whiskers.

Figures 2(a) and (b) show XRD patterns of the coated and

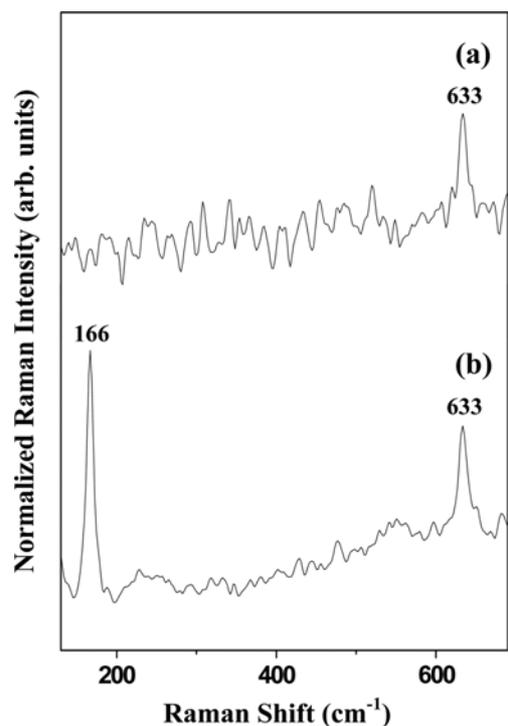


**Fig. 1.** (a) Low-magnification SEM images of (a) coated and (b) uncoated products.



**Fig. 2.** XRD pattern recorded from (a) coated and (b) uncoated products.

uncoated samples, respectively. All recognizable diffraction peaks correspond to those of a  $\text{SnO}_2$  tetragonal rutile structure with lattice constants of  $a = 4.738 \text{ \AA}$  and  $c = 3.187 \text{ \AA}$  (JCPDS File No. 41-1445). Comparing Fig. 2(b) with Fig. 2(a) reveals that the coating does not significantly change the XRD spectrum of the products. Therefore, the uncoated product corresponds to tetragonal  $\text{SnO}_2$  of high purity, whereas the coated shell layer is amorphous and/or sufficiently thin. Figures 3(a) and (b) show the normalized Raman spectra of the uncoated and coated  $\text{SnO}_2$  whiskers measured at room temperature, respectively. A fundamental Raman peak was noted at  $633 \text{ cm}^{-1}$ , corresponding to the  $A_{1g}$  vibration mode, existing regardless of whether a  $\text{SiO}_x$  layer had been deposited. This peak is in good agreement with those for the crystalline structure of tetragonal rutile  $\text{SnO}_2$  [36-39]. Accordingly, the Raman spectra also confirmed that both coated and uncoated  $\text{SnO}_2$  whiskers possess the characteristics of the tetragonal rutile structure [36]. It is also noteworthy that a peak exists at  $166 \text{ cm}^{-1}$  in the Raman spectrum of  $\text{SiO}_x$ -coated  $\text{SnO}_2$  whiskers (Fig. 3(b)). A similar peak was observed from the Raman spectrum of amorphous  $\text{SiO}_x$ :H; it can be assigned



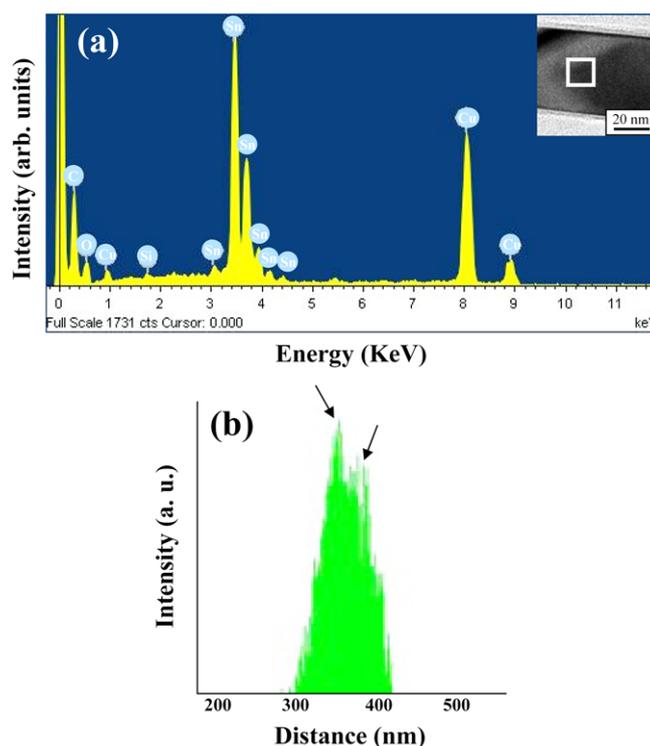
**Fig. 3.** Room temperature Raman spectra of (a) uncoated and (b) coated products.

to the transverse acoustic phonon mode of amorphous silicon [40]. Hence, the peak at  $166\text{ cm}^{-1}$  was ascribed to the SiO<sub>x</sub> shell layer. Other peaks or modes are relatively weak compared to the noise level and thus are not recognizable from the Raman spectra.

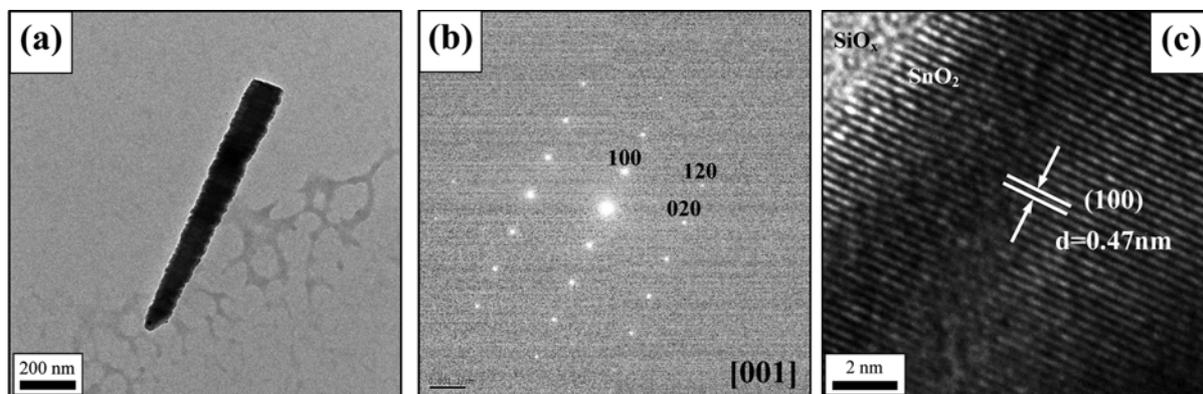
Figure 4(a) shows a low-magnification TEM image of a coated whisker with a needle-like morphology. Figure 4(b) shows the selected area electron diffraction (SAED) pattern of the coated whisker. The SAED pattern shows a set of single-crystal electron diffraction spots corresponding to the tetragonal SnO<sub>2</sub> core, clearly showing diffraction spots representing

the {100}, {120}, and {020} lattice planes. Figure 4(c) shows an associated high-resolution TEM (HRTEM) image in which the boundary between the core whisker and the shell layer is enlarged. While the shell layer is amorphous, the core whisker shows regular periodicity of the lattice points. The interplanar spacings are approximately 0.47 nm, corresponding to the (100) plane of tetragonal rutile SnO<sub>2</sub>.

Figure 5(a) shows a typical EDX spectrum taken from a central region of a coated whisker (i.e., from the area enclosed



**Fig. 5.** (a) Typical EDX spectrum of a coated whisker, which was taken from the area enclosed by square box in the inset (Inset: TEM image showing the stem part of a coated whisker). (b) EDX concentration profile of Si along the line drawing of a coated whisker.

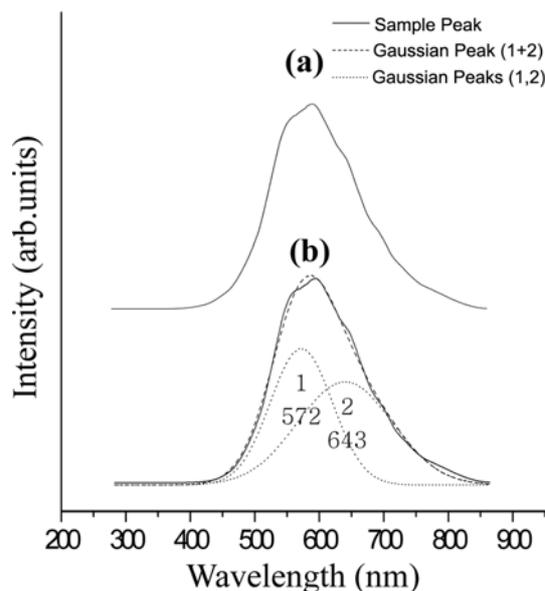


**Fig. 4.** (a) Low magnification TEM image of coated needle-shaped whisker. (b) Corresponding SAED pattern. (c) HRTEM image where the boundary between the SnO<sub>2</sub> core and SiO<sub>x</sub> shell is enlarged.

by the square box in the inset), indicating that the nanostructure comprises Si as well as Sn, O, and Si elements. In contrast, C and Cu signals are generated from the microgrid mesh supporting the whisker. Figure 5(b) shows the EDX concentration profiles of Si along the line drawing of a typical coated whisker. As the highest peaks are in the shell region (indicated by the arrowheads), Fig. 5(b) suggests that Si elements mainly reside in the shell region. When sputtering was carried out under the same conditions on carbon nanotubes in the absence of O elements, O elements were detected from the EDX spectrum, revealing that the coated shell layer comprises O as well as Si elements [41]. The possible sources of O elements in the  $\text{SiO}_x$  shell layers are  $\text{O}_2$  in the Ar flow, oxygen adsorbed on the wafer, and residual oxygen or air leakage in the chamber [41].

Given the absence of tip catalytic particles, the growth of  $\text{SnO}_2$  whiskers can be attributed to a vapor-solid mechanism (Fig. 1(b)) in which the gradual reduction of the vapor results in the formation of the tapered tip part. SEM imagery (Fig. 1(a)) and TEM imagery (Fig. 4(a)) indicate that the core whiskers were sputtered, leading to the eventual formation of relatively flat shell layers without the formation of cluster-like or branched structures. This suggests that the present sputtering process is associated with the layer (Frank-van der Merwe) growth mode. The atoms or ions arriving during the sputtering process, which diffuse onto the  $\text{SnO}_2$  surfaces, are more strongly bound to the substrate than to each other despite the process being conducted at room temperature.

Figures 6(a) and (b) show the normalized PL spectra of uncoated and coated  $\text{SnO}_2$  whiskers measured at room temperature, respectively. Comparing Fig. 6(b) with Fig. 6(a) reveals that the peak positions and the overall intensity of the



**Fig. 6.** Room temperature PL spectra of (a) uncoated and (b) coated products with an excitation wavelength at 325 nm.

PL spectrum were not noticeably changed by the  $\text{SiO}_x$  coating. Therefore, it can be concluded that the  $\text{SiO}_x$  coating in this case does not degrade the intrinsic PL properties. A Gaussian fitting analysis revealed that the best fit of the emission can be obtained with two Gaussian functions, the first centered at 572 nm in the yellow-green region and the second at 643 nm in the orange region. Similarly, Cheng *et al.* reported yellow-green light emission from single-crystalline  $\text{SnO}_2$  nanostructures [42], whereas Maestre *et al.* observed orange light emission from sintered  $\text{SnO}_2$  [43]. Both the yellow-green and orange emissions may originate from defect states in  $\text{SnO}_2$ , and both are associated with various defects such as oxygen vacancies. In the present study, the high-temperature  $\text{SnO}_2$  fabrication process may generate various structural defects, which would contribute to the observed emissions.

#### 4. CONCLUSIONS

Core-shell whiskers with a needle-like morphology were successfully fabricated in this study. Outer  $\text{SiO}_x$  layers were deposited on  $\text{SnO}_2$  whiskers via sputter coating with a Si target. The morphologies, microstructures, and compositions of the resulting core-shell whiskers were characterized using SEM, XRD, TEM, EDX, and Raman spectroscopy. The results suggest that the prepared core-shell whiskers possess amorphous  $\text{SiO}_x$  shells with tetragonal rutile  $\text{SnO}_2$  cores with a needle-like morphology. According to a Gaussian fitting analysis of the PL spectra of the coated whiskers, the yellow-green and orange bands were assigned to emissions from the  $\text{SnO}_2$  core whiskers. Given that the overall shape, peak position, and intensity of the coated product are nearly identical to those of the uncoated whiskers, it is concluded that the  $\text{SiO}_x$ -coating does not degrade the optical properties of the core whiskers. Having a peculiar morphology and a useful coating, the whiskers can be regarded as potential building blocks for “bottom-up” nanotechnology.

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